

Terms and Conditions

Design & Engineering

Design and Engineering are an integral part of Keilhauer's commitment to customer satisfaction. Keilhauer works with renowned Canadian, U.S. and European product designers who collaborate with a skilled in-house technical research and development team. Keilhauer manufactures all products in accordance with the BIFMA and ANSI requirements. CAL 133 fire retardance testing has been done on a number of products. Product specifications and information on testing results are available upon request.

Dimensions

All dimensions noted herein are approximate and subject to slight deviation.

Special Sizes

Keilhauer is prepared to address special size requirements. Please consult the factory with details. If the factory determines applicability of special requirements, a price quotation will be prepared.

Care and Maintenance

Maintenance of textiles should include regular vacuuming to maintain appearance. For stains, please consult a professional cleaning service.

Leather upholstery should be dusted or wiped with a clean soft cloth dampened with water and a very mild liquid soap. For stains, please consult a professional leather cleaning service.

Warranty

Keilhauer merchandise is warranted to be free from defects in material and workmanship as follows:

Standard usage (single shift - 40 hours per week)

Desk, conference and task chairs	10 years
Lounge seating	10 years
Multi-purpose stacking chairs	10 years
Tables	10 years
Textiles	1 year

24 hour usage:

Desk, conference and task chairs	4 years
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During this warranty period Keilhauer will repair or at its option replace, free of charge, such merchandise as shall prove to be defective. This warranty does not apply to damage resulting from accident, alteration, misuse, tampering, negligence, or abuse. Textiles, leathers, and powder coat finishes are not warranted against fading, wear or marking since it is beyond Keilhauer's control. All other warranties (including any warranty of fitness whether by law, implied or expressed, or otherwise) are hereby excluded.

The foregoing warranty extends only to the original purchasers who acquire new product from Keilhauer. Any product, part, or component must have been used according to Keilhauer's published instructions and installed and maintained by Keilhauer or an authorized Keilhauer representative.

Prices

Published prices are list, freight included. Canadian orders are payable in Canadian funds and are F.O.B. destination. United States orders are payable in United States funds and are F.O.B. destination. Prices do not include taxes or installation. Please see Freight.

Terms

Net 30 days from date of invoice for accredited buyers. Interest on overdue accounts may be charged at the rate of two percent per month. The buyer will also be liable for reasonable collection costs and attorney fees.

Credit

Credit may be established upon acceptance of satisfactory references. Keilhauer requires a bank reference with initial purchase order for new customers. A deposit on all first time orders is standard procedure. Established customers must provide a bank reference to increase current credit limit. Keilhauer may cancel or change credit terms at its discretion.

Placing Orders

Product Name, Product Number, Quantity, Fabric, End User Information, Applicable Taxes, a Purchase Order Number, and authorized signature as well as any product specific options (as outlined in the Price List), are required when placing an order.

Orders are to be submitted to:

Keilhauer
1450 Birchmount Road
Toronto, ON
M1P 2E3

or faxed to:

1-866-513-1535

or emailed to:

customer.service@keilhauer.com

Orders

Orders are accepted by issuance of Keilhauer's formal order acknowledgement and are subject to the terms and conditions as set forth herein and on the order acknowledgement; notwithstanding any variance from the terms and conditions set forth on buyers order forms.

Orders are to be submitted to:

Keilhauer
1450 Birchmount Road
Toronto, ON
M1P 2E3

or faxed to:

1-866-513-1535

or emailed to:

customer.service@keilhauer.com

Order Changes

Requests for changes to orders must be made in writing and are subject to approval and applicable cost.

Cancellation

Orders may not be terminated without Keilhauer's consent. Cancellation cannot be accepted after fabric has been cut or after materials have been placed on order.

Returns

No merchandise may be returned to Keilhauer without Keilhauer's consent. If returned by agreement, transportation must be prepaid. Call customer service first to receive a return goods authorization number (RGA). Product returned without an RGA will be declined.

Casters

Dual wheel hooded carpet casters are standard on all Keilhauer office chairs. Soft-wheel casters can be specified for use on hardwood floors. Request on your order and add \$58 list per chair.

Parts & Accessories

Orders for parts or accessories are to be submitted with a courier account number. Orders received without this information will ship COD.

Delivery

Keilhauer is not liable for delay or failure to deliver due to strikes, lockouts or other labour difficulties, failure or delay at sources of supply, transportation difficulties, accidents, fire, war, riot, compliance with government regulations, acts of God or other causes of like or unlike nature beyond Keilhauer's control. Keilhauer makes every effort to meet required delivery dates and times, however we do not guarantee arrival times. Keilhauer will not pay any labour charges without Keilhauer's prior consent. Keilhauer does not reimburse for late arrival times.

Freight

Freight is included, prepaid, to the dealer warehouse in Canada (10 provinces) and U.S.A. (48 contiguous states), on a dock-to-dock basis, using Keilhauer's carrier, unless advised otherwise by customer. Direct-to-site shipments must be discussed with Keilhauer to determine site accommodations, at which point additional charges may be applicable. Charges will apply to non-commercial, inside delivery, remote site, after hours deliveries, and all other extraordinary deliveries. Dock must be able to accommodate a 53-foot trailer. Minimum 4 hour delivery window required, within standard business hours of 9am to 5pm.

If customer requests a specific carrier, shipments will be made freight collect at customer's expense. Keilhauer carriers provide one free hour for offloading product, depending on the size of the order, after which waiting charges will apply and will be billed accordingly.

Due to the handling requirements of large table tops, the Syz collection of tables will always be crated and there will be a net upcharge for this crating (see page 129 for net upcharge by table top size). Please note some Syz table models have 2-piece tops. See model description for applicable models.

Please contact Keilhauer customer service department with all freight questions/quotes. Also see Prices.

Storage

If customer will not accept delivery when goods are ready to ship in accordance with Keilhauer's order confirmation, Keilhauer reserves the right to transfer goods to storage at customer's risk and expense and deem such transfer as delivery for all purposes including invoicing and payment.

Claims

Keilhauer is not responsible for damage suffered in transit or storage. Customer must examine merchandise upon receipt and note any obvious damage on carrier's delivery receipt. Any concealed damage must be reported to Keilhauer, in writing, within 24 hours of receipt. All packaging materials must be kept for inspection. Keilhauer reserves the right to send in an inspection agent to assess damage. Failure to make such claims shall constitute full acceptance of the merchandise.

Packaging

As a standard Keilhauer blanket wraps large orders. If you require your order to be boxed, please contact your customer service representative for additional costs.

Due to the handling requirements of large table tops, the Syz collection of tables will always be crated and there will be a net upcharge for this crating (see page 129 for net upcharge by table top size).

Product Information

Customer's Own Material (COM)

Approval

Keilhauer reserves the right to reject COM fabrics that, in Keilhauer's opinion, are unsuitable. Once COM has been accepted Keilhauer assumes no responsibility for its overall appearance, performance, flammability, normal durability, color fastness or any other quality after upholstered on a Keilhauer product.

Yardage Requirements

Yardage requirements, as shown in price list, are based on 54" width plain material. If fabric is less than 54" please apply the following additional yardages:

49" – 53" add 10%

44" – 48" add 15%

Less than 44" please consult customer service for required yardage.

If fabric is 54" wide with repeat, please apply the following additional yardages:

Repeat 5" or under as noted in price list.

Repeat over 5" – 12" add 10% to yardage required.

Repeat over 12" – 20" add 15% to yardage required.

Repeat over 20" – 25" add 20% to yardage required.

Any repeat over 25" – Please consult customer service for required yardage.

Total yardage must be from one single continuous roll (full bolt size where applicable).

All textile rolls must be in the same dye lot. Keilhauer will not be responsible for dye lot differences.

Upholstery of all vinyls, artificial leathers and faux suede will be charged at COM price.

All stripes will be applied vertically unless customer specifies otherwise.

Shipping Instructions

All COM fabrics should be shipped freight prepaid and tagged with Keilhauer's order acknowledgement number, customer name, address and purchase order number to:

Keilhauer
1450 Birchmount Road
Toronto, ON
Canada M1P 2E3

Attach a sample of the COM fabric to the purchase order for easy identification.

For fabrics being shipped from the United States for U.S. customers, please mark bill of lading "Attention: Welke Customs Brokers/Keilhauer". To ensure quick clearance by our broker, a commercial invoice describing the goods (eg. 100% wool, etc.) and the value, should be attached to the bill of lading.

Order Scheduling

COM orders are not scheduled for production until all fabrics for your order are received. The entire order, including non-COM products, will be held for COM arrival and scheduling unless Keilhauer is advised to split shipment.

Customer's Own Leather (COL)

Approval

Keilhauer reserves the right to reject COL's that, in Keilhauer's opinion, are unsuitable. Once COL has been accepted Keilhauer assumes no responsibility for its overall appearance, flammability, normal durability, color fastness or any other quality after upholstered on a Keilhauer product.

Keilhauer will not accept nor use any painted leather. A painted leather is described as any suede or full top grain leather which is not vat dyed with the same color through the entire hide. For COL square footage required, please note heading by individual product in price list. Where COL hide is less than 30 square feet per hide, please consult factory for COL requirements.

Keilhauer Textiles

Keilhauer textiles and leathers are available for purchase on a cut yardage and square footage basis. All patterned textiles will be applied in the direction displayed on the textile card, unless the customer specifies otherwise. Please contact customer service or your sales contact for more information.

Leather

The minimum order is a half hide. Exact footage requests cannot be met. Due to variable hide sizes, the shipping/billing quantity may differ from your order quantity. The customer is liable for a maximum of 10% overage from order quantity. Marks, scars or wrinkles occurring naturally in leather are not covered by warranty.

Flammability Standards

All Keilhauer upholstery, including textiles and leathers, as well as the foam used in our products, meet CAL 117 standards. Where product is required to meet other specific flammability codes, please contact the factory with information. Keilhauer will determine whether the product can be manufactured to meet the specific codes in question, and a price quotation will be prepared.

Seat Deck

Seat decks for all loose cushion styles are covered in double

Wood Finishes

Keilhauer tables are available in standard finishes. All of our veneers are carefully selected for uniformity of color and grain, however, wood is a natural substance and minor variations may occur due to the unique nature of the material and may not be an exact match to our samples.

Wood is a natural product that will have color variation within a single piece of furniture. There may also be variation from one piece to the next. Light finishes do not hide or mask these natural characteristics and it is important that the customer understand there will be variations from piece to piece. Other factors also affect color over time such as exposure to light.

The finishes on tables may vary slightly from those on seating due to the natural characteristics of the wood.

Special Finishes (for Awla, Juxta & Syz, Tables)

Keilhauer will make every effort to accommodate special finish requests from our customers. These requests, when available, are subject to a \$250 net coloration charge plus a 5% net upcharge. Additional lead times may be required for these items. Special finish orders will not be acknowledged until the Special Finish is approved in writing and received at Keilhauer Customer Service.

Power Configurations (for Syz and Juxta Tables)

Data & HDMI slots are available upon request and we can configure the 4 slots to your specifications. Please consult the factory if this is required. Additional lead times may be required for these special requests.

Garner Sofa

Note that Garner models that are 93" or wider are oversized pieces of furniture, and Keilhauer takes no responsibility for challenges during installation.

Product Information

Desk/Conference/Task Chair Base Finishes:

For Danforth, Elite and Respons

- B01 - Black
- PA00 - Polished Aluminum
- B20 - Wood base (see product page for upcharge)

Gym, Loon & Talk Table Standard Laminates:

- 918 - Neutral White
- 932 - Antique White
- 929 - Oyster Gray
- 902 - Platinum
- 928 - Mouse
- 949 - White
- 909 - Black (also available on Awla, Juxta tables/tablets, Sip, Syz, Wheels & Visit tables)

Awla, Juxta Tables/Tablets, Sip, Syz, Talk, Visit & Wheels Tables/Tablets Standard Laminates:

- | | |
|------------------------------|---------------------------|
| Lam11 - Manitoba Maple* | Lam36 - Dove Grey* |
| Lam12 - Monticello Maple*** | Lam37 - North Sea* |
| Lam13 - Fonthill Pear | Lam39 - Crisp Linen |
| Lam17 - Xanadu | Lam41 - Cosmic Strandz |
| Lam18 - Studio Teak | Lam42 - Vapor Strandz |
| Lam22 - Walnut Heights | Lam43 - Satin Stainless** |
| Lam31 - Designer White* **** | Lam84 - Biltmore Cherry* |
| Lam32 - Antique White* **** | Lam85 - Hampton Walnut* |
| Lam33 - Alabaster | Lam86 - Montana Walnut* |
| Lam34 - Haze | Lam87 - Cafelle* |
| Lam35 - Slate Grey* | Lam89 - Empire Mahogany* |

- * Matte Finish
- ** Excluding Juxta
- ***Excluding Syz
- ****Standard on Awla

Talk laminate edge detail is reversed bevel painted to match top

Awla, Gym, Juxta Tables/Tablets, Loon, Sip, Syz, Talk, Visit & Wheels Tables/Tablets

Matte Laminates:

- | | |
|------------------------|----------------------|
| Lam61 - Bianco Kos | Lam68 - Grigio Bromo |
| Lam62 - Bianco Malé | Lam69 - Blu Delft* |
| Lam63 - Grigio Efeso | Lam70 - Nero Ingo** |
| Lam64 - Beige Luxor | Lam71 - Titanio Doha |
| Lam65 - Rosa Colorado* | Lam72 - Zinco Doha |
| Lam66 - Castoro Ottawa | Lam73 - Bronzo Doha |
| Lam67 - Grigio Londra* | Lam74 - Piombo Doha |

- *Black Edge Band Only
- **Option for Awla

Tablets (for Jusky, Juxta and Wheels):

Tablet arm matches base. Tablet surface is either black urethane at no upcharge, Standard laminate for a \$300 upcharge, or Matte laminate for a \$345 upcharge (laminate option available for Juxta and Wheels only).

Veneers for Cal Tables, Grand Seating & Tables:

- M - Solid Maple with Clear Coat (must specify a stain)
- C - Solid Cherry with Clear Coat
- W - Solid Walnut with Clear Coat

Minor variations may occur in color, texture and grain due to the uniqueness of the wood. The furniture you receive may not match perfectly to your sample.

Juxta & Syz Table Veneers:

- OKN - Rift Cut Natural Oak
- OKG - Rift Cut Grey Oak
- OKB - Rift Cut Black Oak
- MAN - Natural Maple
- MAG - Golden Maple
- WAN - Natural Walnut
- WAD - Dark Walnut
- WAM - Mahogany (on Walnut)
- CHN - Natural Cherry
- CHM - Medium Cherry
- CHD - Dark Cherry
- CUS - Custom Stain (add \$250 net flat fee, plus 5% net)

Chips & Trua Wood Veneers:

- OKN - Rift Cut Natural Oak
- WAN - Natural Walnut

Awla Table Top/Legs, Collo, Ponder, Sip & Visit Ash Wood Leg Stains:

- | | |
|----------------|---------------------|
| AHM - Midnight | AHC - Chartreuse |
| AHS - Snow | AHG - Dark Grey |
| AHB - Blue | AHF - Fog |
| AHP - Pink | AHN - Natural Ash |
| AHY - Yellow | AHW - Walnut on Ash |

Minor variations may occur in color, texture and grain due to the uniqueness of the wood. The furniture you receive may not match perfectly to your sample.

Wood Stains (maple veneer only):

- W21 - Natural Maple
 - W22 - Natural Cherry
 - W23 - Medium Cherry
 - W24 - Dark Cherry
 - W25 - Walnut
 - W26 - Mahogany
 - W27 - Solid Black
 - W28 - Black Stain
 - W30 - Honey
 - W20 - Custom color (on Maple Veneer only)
- Keilhauer will match to the finish you require. No upcharge. Send us a sample of the color or wood stain required with your order. There is an upcharge for high gloss lacquer finishes. Please note that the lead times from the factory will be based on receipt of the sample stain, not the order date or COM receipt date.

Minor variations may occur in color, texture and grain due to the uniqueness of the wood. The furniture you receive may not match perfectly to your sample.

Turn Table Colors:

- TNO - Natural Oiled
- TNN - Natural Clear Coat
- TN70 - Soft White
- TN71 - Spring Leaf
- TN72 - Burnt Orange
- TN73 - Red
- TN74 - Blue
- TN75 - Black

Leg/Frame Finishes:

- Chrome
- Matte Chrome (available on Dario)
- PA00 - Polished Aluminum
- PN00 - Nickel Plate

Powders:

- PC00 - Nickel
- PC01 - Onyx
- PC05 - Shale
- PC21 - Matte Black (Loon)
- PC22 - Matte White (Also, Chips, Gym, Loon, Trua)
- PC23 - Dark Grey
- PC24 - Warm Grey
- PC25 - White
- PC26 - Black (Satin) (Aesync, Syz)
- PC27 - Bronze

There may be minor color variations between the sample chip and furniture received.

Boxcar Table Glass Colors:

- Clear
- Smoke

Canal, K-Modern, Juxta & Syz Quartz Colors:

- BLZ - Blizzard (white)
- RVN - Raven (black)
- RCC - Raw Concrete (Canal only)

Standard Solid Plastic Colors:

- | | | |
|----------------|-----------------|-----------------|
| Aesync | Also | Chips |
| 14 - Warm Grey | 02 - Spring | 02 - Spring |
| 15 - Black | 09 - Silver | 12 - Steel Blue |
| 23 - Dark Grey | 11 - Teal | 13 - Titanium |
| | 12 - Steel Blue | 14 - Warm Grey |
| | 13 - Titanium | 15 - Black |
| Collo | 14 - Warm Grey | 16 - White |
| 14 - Warm Grey | 15 - Black | 17 - Wet Sand |
| 15 - Black | 17 - Wet Sand | 19 - Orange |
| 23 - Dark Grey | | 21 - Turquoise |
| | | 22 - Magenta |
| 6C | 14 - Warm Grey | |
| | 15 - Black | |

- | | | |
|-----------------|-----------------|-----------------|
| Mimic | Loon | Trua |
| 02 - Spring | 02 - Spring | 06 - Dusk |
| 04 - Sky | 12 - Steel Blue | 08 - Pearl |
| 12 - Steel Blue | 13 - Titanium | 09 - Silver |
| 13 - Titanium | 14 - Warm Grey | 11 - Teal |
| 14 - Warm Grey | 15 - Black | 12 - Steel Blue |
| 15 - Black | 16 - White | 13 - Titanium |
| 16 - White | 17 - Wet Sand | 14 - Warm Grey |
| 17 - Wet Sand | 19 - Orange | 15 - Black |
| | 25 - Red | 16 - White |
| | | 17 - Wet Sand |
| | | 24 - Moss |
| | | 25 - Red |

Standard Translucent Plastic Colors:

- | | |
|------------------|------------------|
| Also | Gym |
| 30 - Frost | 30 - Frost |
| 32 - Soft Black | 31 - Silver |
| 33 - Navy | 32 - Soft Black |
| 37 - Ocean | 33 - Navy |
| 39 - Soft Yellow | 37 - Ocean |
| 41 - Earth | 39 - Soft Yellow |
| 50 - Lime | 41 - Earth |
| 52 - Tomato | 46 - Blueberry |
| | 52 - Tomato |
| | 54 - Orange |
| | 56 - Soft Spring |

Color Stable (excluding 6C, Aesync, and Collo)

This represents all of the Keilhauer stacking chair colors available. Standard color offerings are shown under each individual product. If a color is not shown as a standard offering, there is a minimum order of 125 chairs. Please contact your sales representative for exceptions due to available inventory.

Solids:

- | | | |
|-------------|-----------------|----------------|
| 01 - Sun | 10 - Pale Green | 18 - Yellow |
| 02 - Spring | 11 - Teal | 19 - Orange |
| 03 - Grass | 12 - Steel Blue | 20 - Espresso |
| 04 - Sky | 13 - Titanium | 21 - Turquoise |
| 05 - Crocus | 14 - Warm Grey | 22 - Magenta |
| 06 - Dusk | 15 - Black | 23 - Dark Grey |
| 08 - Pearl | 16 - White | 24 - Moss |
| 09 - Silver | 17 - Wet Sand | 25 - Red |

Translucents (only available for Also and Gym):

- | | |
|------------------|------------------|
| 30 - Frost | 41 - Earth |
| 32 - Soft Black | 42 - Raspberry |
| 33 - Navy | 44 - Grape |
| 34 - Lilac | 46 - Blueberry |
| 35 - Lavender | 48 - Turquoise |
| 36 - Soft Plum | 50 - Lime |
| 37 - Ocean | 52 - Tomato |
| 38 - Celery | 54 - Orange |
| 39 - Soft Yellow | 56 - Soft Spring |
| 40 - Cantaloupe | |

Doko Plastic Colors:

- | | |
|-----------------|---------------|
| 70 - Black | 76 - Clover |
| 71 - Maraschino | 78 - Valencia |
| 72 - Fuchsia | 79 - Plum |
| 73 - Sunflower | 80 - Biscuit |
| 74 - Storm | 82 - Pepper |
| 75 - Blue Jay | |

There may be minor color variations between the sample chip and furniture received.

Suitability Chart for Keilhauer Textiles

This chart specifies whether a textile is suitable for an entire product family. To find out model compatibility within the family please contact customer service.

- Textile is suitable
- Textile is not suitable

	Acoya	Allegra	Berkshire	Bijou	Brisa	California	Cordillera	Dash	District - 5	Emerson	Flannella	Hatch	Haven	Kura	Lavoro	Merkat	Mirno	Montane	Oona	Piatto	Sguig	Sierra	Steppe	Sustain	Town	Ultraleather Pro	Vicolo	Wynyard	Wyoming
Jusky	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Juxta	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	○	○	●	○	●	●	●	●	●	●
KM	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	○	●	●	●	●	●	●
Lo	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Loon	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Lull	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	○	●	●	●	●	●	●
Luno	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	○	●	●	●	●	●	●
Meander	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Opt	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	○	●	●	●	●	●	●
Orign	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Oro	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Parlez	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	○	●	●	●	●	●	●	●	●	●
Plunk	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	○	●	●	●	●	●	●
Ponder	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●	●	●	●	●	○	○	●	○	●	●	●	●	●	●
Rove	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Reeve	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Respons	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Ruben	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Sguig	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Simple	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Sky Stool	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Swurve Channel	○	○	○	○	○	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Swurve Mesh	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Talk	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Tom	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Trua	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Unity	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Vanilla	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Verge	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	○	●	●	●	●	●	●
Visit	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Wheels	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Woodrow	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Wunder	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●	●	●	●	●	○	○	●	○	●	●	●	●	●	●

Materials and Components Table - Desk, Conference, Task Chairs

Possible Components	6C	AESYNC	COLLO	CONA	DANFORTH	ELITE	FILO	JUNIOR
Back	Nylon mesh	Polyester mesh	N/A	N/A	N/A	N/A	Polyester mesh	N/A
Seat	Nylon mesh	N/A	N/A	N/A	N/A	N/A	Polyester mesh	N/A
Upholstered Back	N/A	Polyurethane foam, plastic	Engineered plywood base with molded rigid and flexible polyurethane foam	Fiberglass reinforced plastic with molded rigid and flexible polyurethane	Molded high density rigid and flexible polyurethane foam	Molded high density rigid and flexible polyurethane foam	N/A	Molded flexible polyurethane foam over plastic
Upholstered Seat	Polyurethane, wood	Polyurethane foam, plastic	Engineered plywood base with molded rigid and flexible polyurethane foam	Fiberglass reinforced plastic with molded rigid and flexible polyurethane	Steel, molded high density rigid and flexible polyurethane	Engineered plywood base with molded rigid and flexible polyurethane foam	Plastic, polyurethane foam	Molded flexible polyurethane foam over plastic
Frame	Glass- filled Nylon	Plastic	Steel	Fiberglass reinforced plastic with molded rigid and flexible polyurethane	Steel	Steel	Aluminum	Reinforced plastic
Foam	Polyurethane	Polyurethane foam	Polyurethane foam	Polyurethane foam	Polyurethane foam	olyurethane	Polyurethane	Polyurethane
Arms	Glass- filled Nylon	Plastic, aluminum	N/A	N/A	Steel with polyurethane foam	Polyurethane foam with steel	Plastic	Reinforced plasti
Arm Caps	Polyurethane, steel	Plastic, textile, leather, vinyl	N/A	N/A	N/A	N/A	N/A	N/A
Mechanism/Cylinder	Steel, polyacetal, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber
Base	Nylon or aluminum	Aluminum or plastic	Aluminum or plastic	Aluminum or plastic	Aluminum or plastic	Aluminum or plastic	Aluminum or plastic	Plastic, metal
Casters	Steel, polypropylene	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Desk, Conference, Task Chairs

Possible Components	ORIGN	REEVE	RESPONS	SGUIG	SIMPLE	TOM	UNITY	VANILLA
Back	N/A	N/A	N/A	N/A	Polyester mesh	N/A	N/A	N/A
Seat	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Upholstered Back	Steel with flexible polyurethane foam	Steel, molded rigid and flexible polyurethane foam	Steel, molded rigid and flexible polyurethane foam	Plastic, molded flexible polyurethane foam	Plastic, molded flexible polyurethane foam	Molded flexible polyurethane foam over plastic	Molded flexible polyurethane foam over plastic	Engineered plywood with molded rigid and flexible polyurethane foam
Upholstered Seat	Plastic with flexible polyurethane foam	Steel, molded rigid and flexible polyurethane foam	Steel, molded rigid and flexible polyurethane foam	Polypropylene, molded flexible polyurethane	Steel, molded flexible polyurethane foam	Molded flexible polyurethane foam over plastic	Molded flexible polyurethane foam over plastic	Engineered plywood with molded rigid and flexible polyurethane foam
Frame	Steel	Tubular steel	Steel	Glass reinforced nylon	Plastic	Reinforced plastic	Steel	Steel
Foam	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane
Arms	Aluminum	Urethane or aluminum	Polyurethane foam, steel	Urethane	Plastic, polyurethane foam	Reinforced plastic or urethane with steel insert	Urethane with steel insert	Urethane or cast aluminum
Arm Caps	Urethane	N/A	N/A	N/A	N/A	N/A	Urethane with steel insert	Polyurethane molded foam with steel insert
Mechanism/Cylinder	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber
Base	Aluminum or plastic	Aluminum or plastic	Nylon base and/or wood caps	Reinforced plastic or aluminum	Reinforced plastic	Reinforced plastic base and/or wood caps	Aluminum or reinforced plastic	Aluminum or reinforced plastic
Casters	Steel, plastic	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Stools

Possible Components	6C	AESYNC	ALSO	CAHOOTS	FLIT	GYM
Back	Nylon mesh	N/A	Plastic	N/A	Polyester mesh over plastic	Plastic
Seat	Nylon mesh	N/A	Plastic	N/A	Plastic	Plastic
Upholstered Back	N/A	Polyurethane foam, plastic	Plastic with molded high-density polyurethane foam	N/A	N/A	N/A
Upholstered Seat	Polyurethane, wood	Polyurethane foam, plastic	Plastic with molded high-density polyurethane foam	Steel with overmolded foam or engineered plywood with high-density polyurethane foam	Plastic with high density polyurethane foam	N/A
Frame	Glass- filled Nylon	Plastic	Steel	Hardwood or rigid foam with glass reinforcement or steel	Steel	Steel
Foam	Polyurethane	Polyurethane foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	High density CFC-free polyurethane foam	High density CFC-free polyurethane foam
Legs/Base	Nylon or aluminum	Aluminum or plastic	Steel	Steel or aluminum	Steel	Steel
Arms	Glass- filled Nylon	Plastic, aluminum	Steel	N/A	Steel	N/A
Arm Caps	Polyurethane, steel	Plastic, textile, leather, vinyl	N/A	N/A	Polyurethane or wood	N/A
Tablet	N/A	N/A	Plastic laminated MDF	N/A	N/A	N/A
Mechanism/ Cylinder	Steel, polyacetal, rubber	Steel, plastic, rubber	N/A	N/A	N/A	N/A
Glides/Casters	Steel, polypropylene	Plastic, meta	Plastic	Plastic	Plastic	Plastic

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Stools

Possible Components	JUNIOR	JUSKY	JUXTA	LOON	RUBEN	SIMPLE
Back	N/A	N/A	N/A	Plastic	N/A	Polyester mesh
Seat	N/A	Wood, polyurethane foam, silicone rubber	N/A	Plastic	N/A	N/A
Upholstered Back	Molded flexible polyurethane foam over plastic	Molded rigid foam, fiber glass inlay	Reinforced rigid polyurethane foam, overmolded with flexible polyurethane foam	Plastic with high-density polyurethane foam	Plywood with polyurethane molded flexible foam	Plastic, molded flexible polyurethane foam
Upholstered Seat	Molded flexible polyurethane foam over plastic	Wood, polyurethane foam, urethane foam	Reinforced rigid polyurethane foam, overmolded with flexible polyurethane foam	Plastic with high-density polyurethane foam	Plywood with polyurethane molded flexible foam	Plastic, molded flexible polyurethane foam
Frame	Reinforced plastic	N/A	Steel	Steel	Plywood	Plastic
Foam	Polyurethane	Molded rigid foam, urethane/polyurethane foam	Overmolded polyurethane foam	High-density CFC-free polyurethane foam	High-density polyurethane foam	Polyurethane
Legs/Base	Plastic, metal	Nylon or aluminum	Star Base: aluminum, steel. 4-Leg/Sled: steel	Steel	Solid ash or wanut	Reinforced plastic
Arms	Reinforced plastic	N/A	N/A	Plastic	N/A	Plastic, polyurethane foam
Arm Caps	N/A	N/A	N/A	N/A	N/A	N/A
Tablet	N/A	Aluminum, steel, urethane	Steel plate with overmolded polyurethane or MDF with laminate	Plastic laminated MDF	N/A	N/A
Mechanism/Cylinder	Steel, plastic, rubber	Steel, plastic, rubber	N/A	N/A	N/A	Steel, plastic, rubber
Glides/Casters	Plastic, metal	Plastic, metal	4-star glides K-resin 5-star casters plastic, metal	Plastic	Steel	Plastic, metal

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Stools

Possible Components	SIP	SKY STOOL	TOM	TRUA	WHEELS	WOODROW	WUNDER
Back	N/A	N/A	N/A	Glass-filled polypropylene or wood	N/A	Solid ash or walnut	CFC free polyurethane flex foam
Seat	Wood	Wood, polyurethane foam, silicone rubber	N/A	Glass-filled polypropylene or wood	N/A	Solid ash or walnut	Rigid foam insert with CFC free polyurethane flex foam
Upholstered Back	N/A	Molded rigid foam, fiber glass inlay	Molded flexible polyurethane foam over plastic	N/A	N/A	Plywood with polyurethane foam	N/A
Upholstered Seat	N/A	Wood, polyurethane foam, urethane foam	Molded flexible polyurethane foam over plastic	N/A	Steel, engineered plywood with high-density polyurethane foam	Plywood with polyurethane foam	Rigid foam insert with CFC free polyurethane flex foam
Frame	Nylon	N/A	Reinforced plastic	Steel, nylon	Steel, engineered plywood base	Solid ash or walnut	AISI 1018 steel and engineered plywood
Foam	N/A	Molded rigid foam, urethane/polyurethane foam	Polyurethane		High-density polyurethane foam	High-density polyurethane foam	Over molded CFC free polyurethane foam
Legs/Base	Wood	Nylon or aluminum	Reinforced plastic base and/or wood caps	Steel	Steel	Solid ash or walnut	Hardwood (walnut or ash)
Arms	N/A	N/A	Reinforced plastic or urethane with steel insert	Steel, aluminum	N/A	N/A	N/A
Arm Caps	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Tablet	N/A	Aluminum, steel, urethane	N/A	N/A	N/A	N/A	N/A
Mechanism/Cylinder	N/A	Steel, plastic, rubber	Steel, plastic, rubber	N/A	N/A	N/A	N/A
Glides/Casters	K-resin	Plastic, metal	Plastic, metal	Sled: Polycarbonite 4-Leg: K-resin	rubber, plastic and steel	Steel	Nylon nail glide

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Side & Stacking

Possible Components	ALSO	BRANDEN	BUNCHA	CAHOOTS	CAL	CHIPS	COLLO	FILO	FLIT	GYM
Back	Plastic	N/A	N/A	N/A	N/A	Plastic or engineered plywood	N/A	Polyester	Polyester mesh over plastic	Plastic
Seat	Plastic	N/A	N/A	N/A	N/A	Plastic or engineered plywood	N/A	Polyester	Plastic	Plastic
Upholstered Back	Plastic with molded high-density polyurethane foam	Hardwood with molded high-density polyurethane foam	Steel with molded high-density polyurethane (PUR-HD) foam	Steel with overmolded foam or engineered plywood with high-density polyurethane foam	Hardwood with molded high-density polyurethane foam	Plastic with molded polyurethane foam	Engineered plywood molded with polyurethane foam	Plastic with high density polyurethane foam	Plastic with high density polyurethane foam	N/A
Upholstered Seat	Plastic with molded high-density polyurethane foam	Hardwood with molded high-density polyurethane foam	Plastic (PP) overmolded with polyurethane (PUR) foam, attached to plastic seat pan	Steel with overmolded foam or engineered plywood with high-density polyurethane foam	Engineered hardwood with molded high-density polyurethane foam	Plastic with molded polyurethane foam	Engineered plywood molded with polyurethane foam	Plastic with high density polyurethane foam	N/A	N/A
Seat Decking	N/A	Woven rubber	N/A	Mingle: woven rubber	N/A	N/A	N/A	N/A	N/A	N/A
Frame	Steel	Hardwood	Aluminum	Hardwood or rigid foam with glass reinforcement or steel	Steel	Steel	Steel	Aluminum	Steel	Steel
Foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane (PUR-HD) foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	N/A
Legs	Steel	Steel	Aluminum	Steel or aluminum	Steel	Steel	Steel, wood	Aluminum	Steel	Steel
Arms	Steel	Molded high-density polyurethane foam	Steel with molded high-density polyurethane (PUR-HD) foam	Steel with overmolded foam or engineered plywood with high-density polyurethane foam	Steel	Steel	Engineered plywood molded with polyurethane foam	Plastic	Steel	N/A
Arm Caps	N/A	N/A	N/A	N/A	N/A	N/A	N/A	Plastic	Polyurethane or wood	N/A
Tablet	Plastic laminated MDF	N/A	Laminated MDF	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Glides/Casters	Plastic	Zinc	Plastic (PUR, PP) and Steel	Plastic	Plastic	Plastic	Plastic	Plastic	Plastic	Plastic

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Side & Stacking

Possible Components	JUXTA	LOON	MIMIC	REEVE	ROVE
Back	N/A	Plastic	Plastic	N/A	N/A
Seat	N/A	Plastic	Plastic	N/A	N/A
Upholstered Back	Reinforced rigid polyurethane foam, overmolded with flexible polyurethane foam	Plastic with high-density polyurethane foam	N/A	Steel, high-density polyurethane foam	Rigid polyurethane overmold with flexible polyurethane
Upholstered Seat	Reinforced rigid polyurethane foam, overmolded with flexible polyurethane foam	Plastic with high-density polyurethane foam	N/A	Steel, high-density polyurethane foam	Rigid polyurethane overmold with flexible polyurethane
Frame	Steel	Steel	Steel	Steel	N/A
Foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	N/A	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam
Legs	Star Base: aluminum, steel. 4-Leg/Sled: steel	Steel	Steel	Steel, reinforced plastic or aluminum	Metal tube
Arms	Reinforced rigid polyurethane, overmolded with flexible polyurethane	Plastic	N/A	Aluminum	N/A
Arm Caps	N/A	N/A	N/A	Urethane, leather	N/A
Tablet	Steel plate with overmolded polyurethane or MDF with laminate	Plastic laminated MDF	Plastic laminated plywood	N/A	N/A
Glides/Casters	Plastic	Plastic	Plastic	Polyurethane	Pastic

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Side & Stacking

Possible Components	RUBEN	SIMPLE	STACT	TRUA	WUNDER
Back	N/A	Polyester	Plastic (PP-GF15)	Glass-filled polypropylene	CFC free polyurethane flex foam
Seat	N/A	N/A	Engineered plywood or Plastic (PP-GF15)	Glass-filled polypropylene	Rigid foam insert with CFC free polyurethane flex foam
Upholstered Back	Plywood with polyurethane molded flexible foam	Steel with high-density polyurethane foam	N/A	N/A	N/A
Upholstered Seat	Plywood with polyurethane molded flexible foam	Reinforced plastic, with high-density polyurethane foam	Plastic (PP-GF15) overmolded with polyurethane (PUR) foam, attached to plastic seat pan (PAGF30)	N/A	Rigid foam insert with CFC free polyurethane flex foam
Frame	Plywood	Reinforced plastic	Steel	Steel, nylon	AISI 1018 steel and engineered plywood
Foam	High-density polyurethane foam	High-density CFC-free polyurethane foam	Steel	N/A	Over molded CFC free polyurethane foam
Legs	Solid ash or walnut	Steel	Steel	Steel	Hardwood (walnut or ash) or polished aluminum 6061
Arms	N/A	Steel, plastic	Plastic (PA-GF30)	Steel, aluminum	N/A
Arm Caps	N/A	Urethane	N/A	N/A	N/A
Tablet	N/A	N/A	N/A	N/A	N/A
Glides/Casters	Steel	N/A	K-resin	Sled: Polycarbonate 4-Leg: K-resin	Nylon nail

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Lounge

Possible Components	141	BOXCAR	BRANDEN	CANAL	CASCADE	CELIA
Upholstered Back	Plywood with polyurethane foam	Engineered plywood with high-density polyurethane foam	Engineered plywood with high-density polyurethane foam	Hardwood with high-density polyurethane foam	Hardwood with high-density polyurethane foam Back cushion: polyester fibre and down in a cotton casing	Rigid and flexible polyurethane foam
Upholstered Seat	Plywood with high-density CFC-free polyurethane foam	Engineered plywood with high-density polyurethane foam	Engineered plywood with high-density polyurethane foam	Hardwood with high-density polyurethane foam	Hardwood with high-density polyurethane foam Seat cushion: foam wrapped in cotton and polyester fiber	Rigid and flexible polyurethane foam
Frame	Plywood	Engineered plywood	Engineered plywood	Hardwood	Hardwood	Steel
Seat Decking	N/A	Woven rubber	Woven rubber	Woven rubber	Woven rubber	N/A
Glides	Nylon	Plastic	Zinc	Plastic	Plastic	Plastic
Arms/Arm Caps	N/A	N/A	N/A	N/A	N/A	N/A
Tablet/Table	N/A	N/A	N/A	N/A	N/A	N/A
Legs	Solid ash or walnut	Steel	Steel	Steel	Plastic Glides	Steel

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Lounge

Possible Components	COY	DANBER	DARIO	DOKO	DOON
Upholstered Back	Rigid polyurethane overmolded with flexible polyurethane	Back: Steel and plywood overmolded with cut polyurethane (PUR) foam Cushions: Polyester (PEST)	Hardwood with high-density polyurethane foam	N/A	Engineered plywood with high-density polyurethane foam
Upholstered Seat	Rigid polyurethane overmolded with flexible polyurethane	Plywood overmolded with cut polyurethane (PUR) foam	Hardwood with high-density foam	Plywood overmolded with foam	Engineered plywood with high-density polyurethane foam
Frame	Rigid foam	Plywood, Steel	Hardwood	Linear medium density polyethelene	Engineered plywood, steel
Seat Decking	N/A	Plywood	Woven rubber	N/A	Woven rubber
Glides	Nylon	N/A	Plastic	Active Bottom: Glass filled nylon Perch/Pouf Bottom: Plastic	Plastic
Arms/Arm Caps	N/A	Steel and plywood overmolded with flexible polyurethane (PUR)	N/A	N/A	N/A
Tablet/Table	N/A	Laminated/veneered MDF, or quartz	N/A	N/A	N/A
Legs	Solid ash or walnut	Aluminum	Steel	N/A	Steel

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Lounge

Possible Components	EGLINTON	ELLABY	GARNER	GRAND	HOWDEN
Upholstered Back	Hardwood with high-density polyurethane foam	Back: Rigid polyurethane (PUR), steel, and plywood overmolded with flexible polyurethane (PUR)6 Cushions: Plywood with cut polyurethane (PUR) foam	Engineered plywood with high density polyurethane (PUR-HD) foam2	Hardwood with high-density polyurethane foam	Engineered plywood with high-density polyurethane foam
Upholstered Seat	Hardwood with high-density polyurethane foam	Back: Rigid polyurethane (PUR), steel, and plywood overmolded with flexible polyurethane (PUR)6 Cushions: Plywood with cut polyurethane (PUR) foam	Engineered plywood with high density polyurethane (PUR-HD) foam	Hardwood with high-density polyurethane foam	Engineered plywood with high-density polyurethane foam
Frame	Hardwood	Rigid polyurethane (PUR) with steel	Aluminum	Hardwood	Engineered plywood
Seat Decking	Woven rubber	N/A	N/A	Woven rubber	Woven rubber
Glides	N/A	Nylon	Plastic	Plastic	Plastic
Arms/Arm Caps	N/A	Rigid polyurethane (PUR) overmolded with flexible polyurethane (PUR)	Engineered plywood with high density polyurethane (PUR-HD) foam2	N/A	N/A
Tablet/Table	Steel with overmolded polyurethane	N/A	Laminated/veneered MDF, or quartz	N/A	N/A
Legs	Aluminum	Solid ash or walnut wood	Aluminum	Steel or wood puck	Steel

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Lounge

Possible Components	JUMBLE	JUXTA	K-MODERN	LO	LUNO	MEANDER
Upholstered Back	Engineered plywood with high-density polyurethane foam	Reinforced rigid polyurethane foam, overmolded with flexible polyurethane foam	Engineered plywood with high-density polyurethane foam	N/A	Molded foam, reinforced rigid polyurethane foam	Plywood, viscosoft foam
Upholstered Seat	Engineered plywood with high-density polyurethane foam	Reinforced rigid polyurethane foam, overmolded with flexible polyurethane foam	Engineered plywood with high-density polyurethane foam	Rigid polyurethane foam with down cushion	Molded foam, reinforced rigid polyurethane foam	Plywood, viscosoft foam
Frame	Engineered plywood, aluminum	Steel	Engineered plywood	Steel	Reinforced rigid polyurethane foam, aluminum, steel	Plywood, steel, iron
Seat Decking	N/A	N/A	Woven rubber	N/A	N/A	N/A
Glides	Plastic	Plastic	Steel tacks on wood legs	Pastic	N/A	N/A
Arms/ Arm Caps	N/A	Reinforced rigid polyurethane, overmolded with flexible polyurethane	N/A	N/A	N/A	N/A
Tablet/Table	Painted MDF	Steel plate with overmolded polyurethane or MDF with laminate	N/A	N/A	N/A	N/A
Legs	N/A	Star Base: aluminum, steel. 4-Leg/Sled: steel	Steel or wood	Steel	Solid wood, wood veneer or steel	Steel

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Lounge

Possible Components	OPT	ORO	PARLEZ	PLUNK	PONDER	RUBEN
Upholstered Back	Rigid polyurethane overmolded with flexible polyurethane	Rigid polyurethane overmolded with flexible polyurethane	Plywood with high-density polyurethane foam	N/A	Rigid Polyurethane overmolded with flexible polyurethane	Plywood with polyurethane molded flexible foam
Upholstered Seat	Rigid polyurethane overmolded with flexible polyurethane	Rigid polyurethane overmolded with flexible polyurethane	Plywood with high-density polyurethane foam	Plywood with polyurethane foam	Rigid Polyurethane overmolded with flexible polyurethane	Plywood with polyurethane molded flexible foam
Frame	N/A	Steel	Steel	Plywood	N/A	Plywood
Seat Decking	N/A	N/A	N/A	N/A	N/A	N/A
Glides	Nylon	Nylon	K-resin	N/A	Nylon	Steel
Arm/Arm Caps	N/A	Solid ash or walnut	N/A	N/A	N/A	N/A
Tablet/Table	N/A	N/A	Quartz, laminate or veneer	N/A	N/A	N/A
Legs	Solid ash or walnut	Solid ash or walnut	Aluminum	N/A	4-Leg: Wood 4-Star Base: Steel, Aluminum Sled Base: Steel	Solid ash or walnut

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Lounge

Possible Components	TALK	VERGE	VISIT	WHEELS	WUNDER
Upholstered Back	Steel, engineered plywood with high-density polyurethane foam	Rigid polyurethane (PUR) with fiberglass inlay, molded over with flexible polyurethane (PUR)	Bench: Plywood, polyurethane foam Sofa: Steel overmolded with polyurethane, plywood	Steel, engineered plywood with high-density polyurethane foam	Engineered plywood insert with CFC free polyurethane flex foam
Upholstered Seat	Steel, engineered plywood with high-density polyurethane foam	Rigid polyurethane (PUR) with fiberglass inlay, molded over with flexible polyurethane (PUR)	Bench: Plywood, polyurethane foam Sofa: Steel overmolded with polyurethane, plywood	Steel, engineered plywood with high-density polyurethane foam	Engineered plywood insert with CFC free polyurethane flex foam
Frame	Steel, engineered plywood base	Rigid polyurethane (PUR) with fiberglass inlay, molded over with flexible polyurethane (PUR)	Steel	Steel, engineered plywood base	AISI 1018 steel, engineered plywood and rigid foam
Seat Decking	N/A	N/A	N/A	N/A	N/A
Glides	Plastic	Nylon	Nylon	N/A	Nylon nail or castors
Arm/Arm Caps	N/A	Rigid polyurethane (PUR) with fiberglass inlay, molded over with flexible polyurethane (PUR)	Bench: Plywood with cut polyurethane foam	N/A	N/A
Tablet/Table	N/A	N/A	Lamimated MDF	Steel plate overmolded with polyurethane or plastic laminate	N/A
Legs	Steel	Solid ash or walnut Aluminum	Solid Ash Wood	Steel Casters: rubber, plastic and steel	Hardwood

Product Information

Materials and Components Table - Tables

Possible Components	AWLA	BLOC	BOXCAR	BOXCAR	BRANDEN	BUNCHA	CAHOOTS
Table Top	Plastic laminated/ wood veneered MDF	Solid laminate	Tempered glass top	Steel plate with polished chrome	Tempered glass top	Laminated MDF with plastic (ABS) edge banding and steel insert	Anodized aluminum
Base Material	Wood veneered MDF, steel, aluminum	Metal	Steel	Steel	Steel	Aluminum and Steel	Steel
Power Option	Plastic, rubber	N/A	N/A	N/A	N/A	Aluminum, Plastic (PC), rubber	N/A
Glides	Polyethylene	N/A	Plastic	Plastic	Zinc	Plastic (PA6)	N/A
Casters	N/A	N/A	N/A	N/A	N/A	Plastic (PA6)	N/A
Ganging	N/A	N/A	N/A	N/A	N/A	Plastic (PA6)	N/A
Mechanism	N/A	N/A	N/A	N/A	N/A		N/A

Possible Components	CAL	CANAL	GEOMETRY	GEOMETRY	GRAND	GYM	JUMBLE
Table Top	Veneered MDF	Quartz or tempered glass	Solid ash, walnut or laminate	Solid ash, walnut or laminate	Wood veneered MDF	Plastic laminated strawboard	Painted MDF, wood
Base Material	Steel	Steel	Solid ash or walnut	Metal	Steel or wood	Steel	Aluminum
Power Option	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Glides	Plastic	Plastic	N/A	N/A	N/A	Plastic	Plastic
Casters	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Ganging	N/A	N/A	N/A	N/A	N/A	Aluminum, plastic	Aluminum, plastic
Mechanism	N/A	N/A	N/A	N/A	N/A	Reinforced plastic with aluminum handle	N/A

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

Product Information

Materials and Components Table - Tables

Possible Components	JUXTA	KM-TABLES	LOON	RUBEN	SIP	STIX
Table Top	Plastic laminated/ wood veneered MDF or solid quartz	Quartz	Plastic laminated strawboard	Solid ash or walnut	Plastic laminated MDF	Solid ash or walnut
Base Material	Aluminum, steel	Solid maple	Steel, aluminum	Solid ash or walnut	Steel, Solid Ash Wood	Solid ash or walnut
Power Option	Aluminum, plastic, rubber	N/A	N/A	N/A	N/A	N/A
Glides	Nylon with an over molded steel bolt	N/A	Plastic	Plastic	N/A	Cork
Casters	N/A	N/A	N/A	N/A	N/A	N/A
Ganging	N/A	N/A	N/A	N/A	N/A	N/A
Mechanism	N/A	N/A	N/A	N/A	N/A	N/A

Possible Components	SYZ	TALK	TURN	VISIT	WHEELS	WUNDER
Table Top	Plastic laminated/wood veneered MDF or solid quartz	Plastic laminated strawboard	Solid wood	Plastic laminated MDF	Plastic laminated MDF	Hardwood
Base Material	Aluminum	Steel	Solid wood	N/A	Steel	Hardwood
Power Option	Aluminum, plastic, rubber	N/A	N/A	Aluminum, plastic, rubber	Aluminum, plastic, rubber	N/A
Glides	Plastic with metal insert	Plastic	N/A	N/A	N/A	Nylon nails
Casters	N/A	N/A	N/A	N/A	Steel, rubber	N/A
Ganging	N/A	N/A	N/A	Steel	N/A	N/A
Mechanism	N/A	N/A	N/A	N/A	N/A	N/A

Construction Details

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